316 Stainless Steel or Brass Bellows Sealed Valves (.060"/1.5 mm or .170"/4.3 mm orifices)

Introduction

With its compact size suitable for confined spaces, the 4100 Series design includes an internal volume of only 0.08 cubic inches. Brass and 316 stainless steel bodies are available. Operating pressures range from 0 - 600 psig (brass) and 0-1000 psig (stainless steel). 316 stainless steel operating temperature ratings range from -40° to +600° F (-40° to +316° C), while the brass operating temperature range is -40° to +300° F (-40° to +149° C) depending on whether a hard or soft seat is selected.



Brass

316 Stainless Steel

Typical Applications

Stainless steel valves

- · Critical gas analysis
- · High temperature liquid metals
- · Handling reactive and toxic fluids
- · Vacuum system bake-out

Brass valves

- Sampling systems
- · Gas analysis equipment
- · Laboratory service
- Instrumentation

Features & Benefits

- Low internal volume for gas analysis
- Panel mounting is available (specify kit 4100K1)

Stainless steel valves

- · Choice of blunt or regulating stem points
- Seal welded bellows to body

Brass valves

- Phosphor bronze bellows silver-soldered to body and stem isolates fluid from atmosphere
- Choice of vee stem with small orifice for metering, blunt point, or PCTFE stem
- Special High Tolerance NPT Thread

Technical Data

OPERATING PRESSURE TEMPERATURE RANGE -40° F to +600° F (-40° C to +316° C) Hard seat: -40° F to +300° F (-40° C to +149° C) ORIFICE SIZE Vee stem: 0.059 (1.5 mm) Vee stem: 0.060 (1.5 mm) Blunt stem: 0.170 (4.3 mm) Blunt stem: 0.170 (4.3 mm) CV FACTOR 0.35 (maximum) 0.35 (maximum)	i d di i i i dai D a		
OPERATING PRESSURE TEMPERATURE RANGE -40° F to +600° F (-40° C to +316° C) Hard seat: -40° F to +300° F (-40° C to +149° C) Soft seat: -40° F to +250° F (-40° C to +121° C) Vee stem: 0.059 (1.5 mm) Vee stem: 0.060 (1.5 mm) Blunt stem: 0.170 (4.3 mm) Blunt stem: 0.170 (4.3 mm) PCTFE stem: 0.170 (4.3 mm) CV FACTOR 0.35 (maximum) 0.35 (maximum)		316 STAINLESS STEEL	BRASS
Soft seat: -40° F to +250° F (-40° C to +121° C) ORIFICE SIZE	MAXIMUM OPERATING PRESSURE	Vacuum to 1000 psig (70 kg/cm²)	Vacuum to 600 psig @ 70° F (45 kg/cm ² @ 21° C)
Blunt stem: 0.170 (4.3 mm) PCTFE stem: 0.170 (4.3 mm) PCTFE stem: 0.170 (4.3 mm) O.35 (maximum) O.35 (maximum)	TEMPERATURE RANGE	-40° F to +600° F (-40° C to +316° C)	· · · · · · · · · · · · · · · · · · ·
	ORIFICE SIZE		Blunt stem: 0.170 (4.3 mm)
	Cv FACTOR	0.35 (maximum)	0.35 (maximum)
INTERNAL VOLUME 0.08 cubic inches 0.08 cubic inches	INTERNAL VOLUME	0.08 cubic inches	0.08 cubic inches

HOKE®

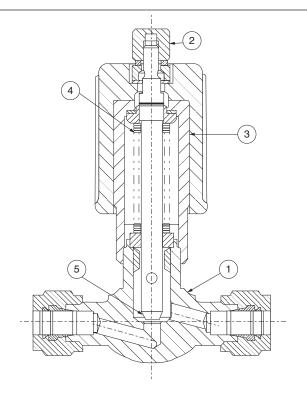
PO Box 4866 • Spartanburg, SC 29305-4866 Phone (864) 574-7966 Fax (864) 587-5608 www.hoke.com • Sales-hoke@circor.com

packless valves

Materials of Construction

316 Stainless Steel

	DESCRIPTION	MATERIAL
1	Body	316 stainless steel
2	Cap nut	Brass, nickel-plated
3	Handle	Brass, nickel-plated
4	Bellows	316 stainless steel
5	Stem point	316 stainless steel
6	Panel mounting kit	Brass, nickel-plated



Materials of Construction

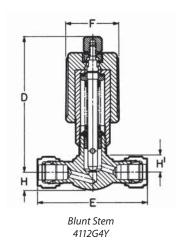
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	DESCRIPTION	MATERIAL	
	Body	Forged brass	
	Bellows	Phosphor bronze silver-soldered to body	
	Stem	316 stainless steel	
	Stem tip	PCTFE	2
5	Handle	Nylon with brass insert	5
\in			3
	Blunt Stem 4111M4B	PCTFE Stem 4151M4B	INLET OU
			Vee Stem 4171M4B

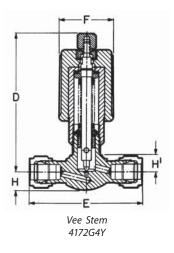
Dimensions

Stainless Steel

							PANEL MOUNTING	
CONNECTIONS		D	E	F	Н	H1	HOLE SIZE	MAX. THICKNESS
¼" NPT Male	inch	3	1 3/4	1	25/64	11/62	1 1/64	1/4
74 INFT Male	mm	76	44	25	10	9	26	6
1/4" O.D. Tube	inch	3	2 %	1	25/64	11/62	1 1/64	1/4
GYROLOK®	mm	76	60	25	10	9	26	6
6 mm	inch	3	2 %	1	25/64	11/62	1 1/64	1/4
GYROLOK®	mm	76	60	25	10	9	26	6

Dimensions for reference only, subject to change.



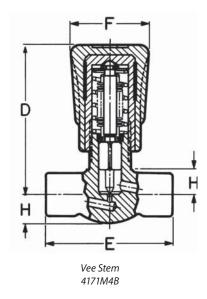


Dimensions

Brass

							PANEL MOUNTING	
CONNECTIONS		D	E	F	Н	H1	HOLE SIZE	MAX. THICKNESS
1⁄8" NPT Male	inch	2 %	1 3/4	1 1/16	23/64	3/8	1 1/64	1/4
78 INPTIMATE	mm	67	44	27	9	10	26	6
¼" NPT Male	inch	2 %	1 3/4	1 1/16	23/64	3/8	1 1/64	1/4
74 INPTIMATE	mm	67	44	27	9	10	26	6
¼" O.D. Tube	inch	2 %	1 3/4	1 1/16	23/64	3/8	1 1/64	1/4
GYROLOK®	mm	67	60	27	9	10	26	6

Dimensions for reference only, subject to change.



How to Order

Stainless Steel: Order valve by part number shown in chart.

ORDER BY PART NUMBER							
CONNECTIONS	BLUNT STEM	VEE STEM	CV FACTOR	ORIFICE			
1⁄4″ NPT Male	4112M4Y	_	0.35	0.17			
¼" O.D. Tube GYROLOK®	_	4172G4Y	0.059	0.06			
1/4" O.D. Tube GYROLOK®	4112G4Y	_	0.35	0.17			
6 mm GYROLOK®	4112G6Y/MM	_	0.35	0.17			
6 mm GYROLOK®	_	4172G6Y/MM	0.059	0.06			
Panel Mounting Kit	4100K1	4100K1	_	_			

Brass: Order valve by part number shown in chart.

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		ORDER BY PART NUMBER			
CONNECTIONS	BLUNT STEM	VEE STEM	PCTFE STEM	CV FACTOR	ORIFICE
%" NPT Male	4111M2B	_	4151M2B	0.35	0.17
%" NPT Male	_	4171M2B	_	0.059	0.06
1/8" NPT Male x 1/8" NPT Female	4111L2B	_	_	0.35	0.17
¼" NPT Male	4111M4B	_	4151M4B	0.35	0.17
¼" NPT Male	_	4171M4B	_	0.059	0.06
1/4" O.D. Tube GYROLOK®	_	-	4151G4B	0.35	0.17

Panel Mounting

To order Panel Mounting Kit, specify part number 4100K1.

FOR YOUR SAFETY

IT IS SOLELY THE RESPONSIBILITY OF THE SYSTEM DESIGNER AND USER TO SELECT PRODUCTS SUITABLE FOR THEIR SPECIFIC APPLICATION REQUIREMENTS AND TO ENSURE PROPER INSTALLATION, OPERATION AND MAINTENANCE OF THESE PRODUCTS. MATERIAL COMPATIBILITY, PRODUCT RATINGS AND APPLICATION DETAILS SHOULD BE CONSIDERED IN THE SELECTION. IMPROPER SELECTION OR USE OF PRODUCTS DESCRIBED HEREIN CAN CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.